



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A95-0508-00-1

Job Sheet 188710



Part No: RBE703A95-0508-00-1

Job Qty: 12-*ea*

Part Name: Quill



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/15/19

Created By: Linda Lacelle

Type: *Stock*

Description:

Note: DWG RBE703A95-0508-00 Rev. 5C IPP Rev. A 17.11.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/15/19	0.00	0.00	Start Up Machining-4		<i>17/02/13</i>
110	CNC Lathe	12 pcs		2/15/19	0.00	12.00	SL-154		<i>17/02/13</i>
120	QC	12 pcs		2/15/19	0.00	0.00	QC2		<i>17/02/13</i>
130	QC	12 pcs		2/15/19	0.00	0.00	QC8		<i>19-02-14</i>
140	QC	12 pcs		2/15/19	0.00	0.00	QC5		
150	Outsource	12 pcs		2/15/19			GRO002-VC <i>not req.</i>	10	<i>19-02-15</i>
160	Packaging	<i>11 pcs</i>		2/15/19	0.00	0.00	Packaging2		<i>FEB 25 2019</i>
170	QC	12 pcs		2/15/19	0.00	0.00	QC6		<i>FEB 25 2019</i>
180	Packaging	12 pcs		2/15/19	0.00	0.00	Packaging3		<i>FEB 25 2019</i>
190	QC21-SA	12 Ea		2/15/19	0.00	0.00	QC21		<i>FEB 26 2019</i>

Part Op 110 - 1-Machine as per DWG. FB651 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 140 - Engrave T/N (RBW6405G08732-3G) And S/N number Using Marktronic engraver as per DWG.
150 - Issue P/O to GROUPE ALTECH: PO *040622* ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
CLASS-2, Water sealant As Per Dwg RBE703A95-0508-00 Rev 5C

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.125	6061 Round Bar 1.125	4.2000 ft (.35 ea)	90-Start up Operation	<i>5108090</i> <i>5123405</i>

Job Allocations

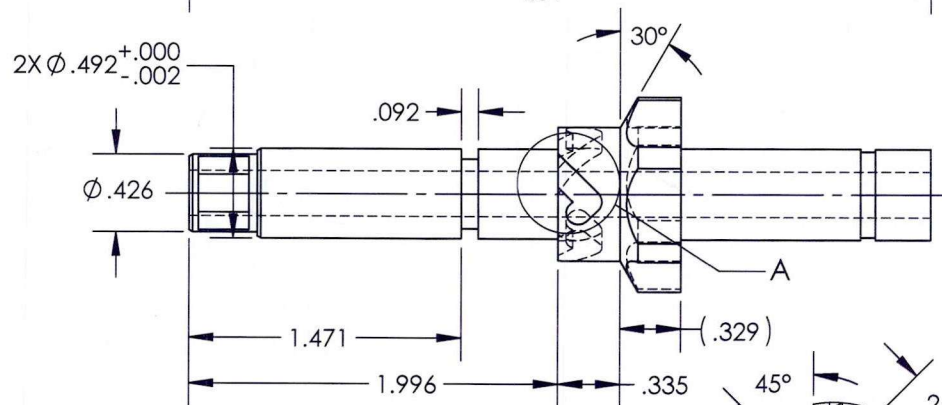
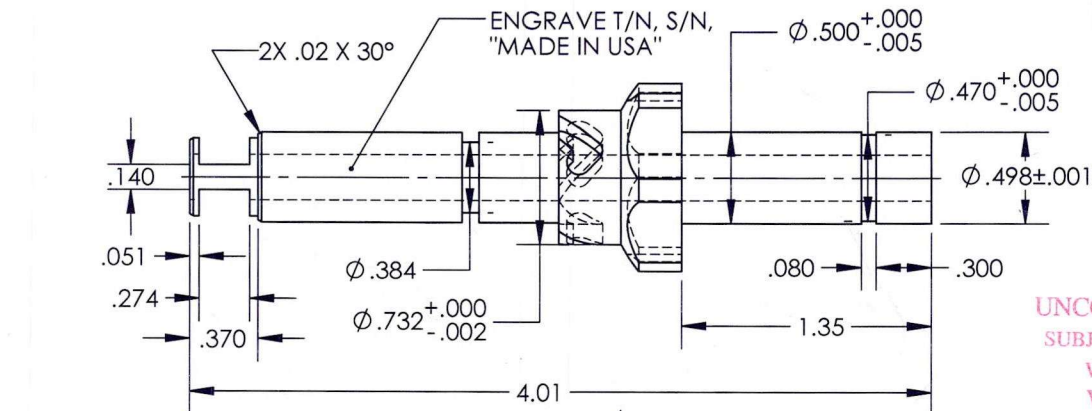
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.125	4	24	0

Part Specifications

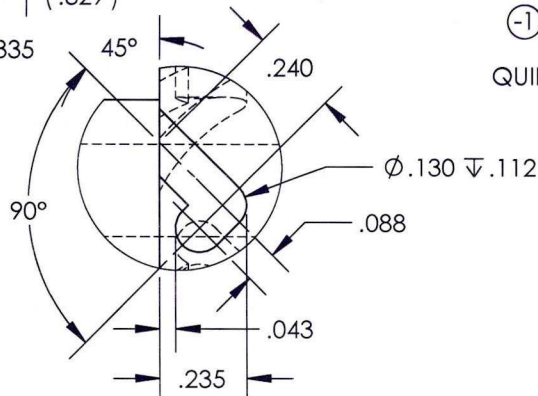
Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D O-RING FROM $\phi 13\text{mm}$ OD x 1.75mm cross section. ADDED NOTES, CH'D SLOTS FROM 90° @ $\phi .131$, AND ID FROM $\phi .230$	5/28/2009	WP	RW
2	CH'D ID FROM $\phi .256$ THRU, CH'D SLOTS FROM 60° @ $\phi .125$ ON HELIX PER G.E.	11/4/2009	RJC	RW
2A	DELETED 20.2° REF. DIMENSION PER G.E.	12/16/2010	RJC	RW
3	CH'D STEM LENGHT FROM .800 TO 1.35, DELETED BARB, ADDED GROOVE	7/31/2012	JAG	
4	CH'D $8\text{X } R.156$ & $8\text{X } .12$ TO $6\text{X } R.375$ & $6\text{X } .106$.	4/17/2013	CFS	GE
5	-1 CH'D DIMS WAS $6\text{X } .106$ IS $6\text{X } .11$, WAS $6\text{X } R.375$ IS $6\text{X } R.38$.	6/19/2013	BIM	RW

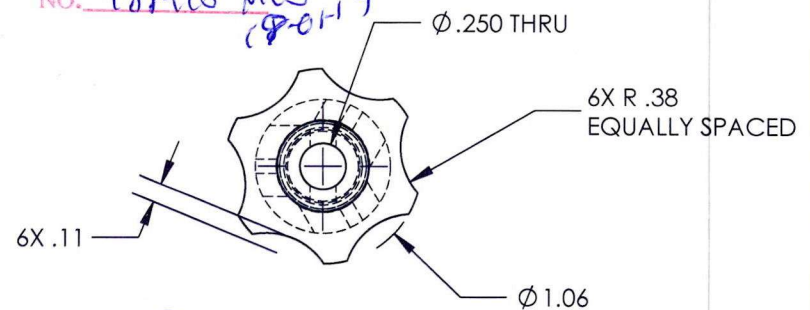
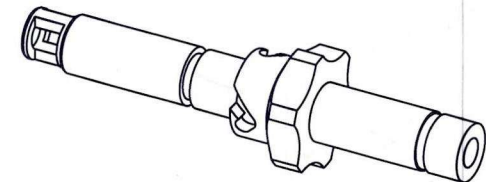


DETAIL A
SCALE 2:1
3X EQUALLY SPACED



SEE ATTACHED DEVIATION

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188710 MGS
(8-01-14)



(-1)
QUILL

RED BARN MACHINE	
TITLE MGB DRAIN TUBE	
DWG NO. RBE703A95-0508-00-1	REV 5C
MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	DRAWN BY: PERRITT APPROVED: <i>D. Weil</i> HEAT TREAT: RED ANODIZE FINISH: RED ANODIZE SPEC: MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: AS350, EC130
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/12/2008 SHEET 2 OF 2



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S153117



Part: RBE703A95-0508-00-1

Job No: 188710

Serial No/Batch: S153117

Revision: 5C

Inspector:

Exp Date:

Instructions:

Date: 02/12/19

DART AEROSPACE LTD	Work Order:	173935
Description: Quill	Part Number:	
Inspection Dwg: RBE703A95-0508-00-1 Rev: 5C		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.140	$\pm .005$	0.140	✓		MJP-04	vern
.057	$\pm .005$	0.050	✓			
.274	$\pm .005$	0.275	✓			
.370	$\pm .005$	0.370	✓			
.02 x 30°	$\pm .01$ x .5°	0.020 x 30°	✓			
Ø.384	$\pm .005$	0.384	✓			
Ø.732	$+.000 / -.002$	0.730	✓			
4.01	$\pm .01$	4.015	✓			
1.35	$\pm .01$	1.350	✓			
.080	$\pm .005$	0.080	✓			
.300	$\pm .005$	0.300	✓			
Ø.498	$\pm .001$	0.498	✓			
Ø.470	$+.000 / -.005$	0.464	✓			
Ø.500	$+.000 / -.005$	0.498	✓			
Ø.492	$+.000 / -.002$	0.491	✓			
Ø.426	$\pm .005$	0.428	✓			
.092	$\pm .005$	0.093	✓			
1.471	$\pm .005$	1.471	✓			
1.996	$\pm .005$	1.997	✓			
.333	$\pm .005$	0.337	✓			
30°	$\pm .5°$	30°	✓			
Ø.250	$\pm .005$	0.252	✓			
.11	$\pm .01$	0.108	✓			
R.38	$\pm .01$	0.380	✓			
Ø1.06	$\pm .01$	1.062	✓			
.235	$\pm .005$	0.240	✓			
.043	$\pm .005$	0.044	✓			
Ø.130 x .112	$\pm .005$	0.133 x 0.111	✓			

Measured by: <i>[Signature]</i>	Checked by: <i>[Signature]</i>	QC Inspector:
Date: 19/02/13	Date: 19-02-14	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



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Container No: S153117



Part: RBE703A95-0508-00-1

Job No: 188710

Serial No/Batch: S153117

Revision: 5C

Inspector:

Exp Date:

Instructions:

Date: 02/13/19



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042622



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042622
PO Date: 2/15/19
Due Date: 2/26/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190501	SWA10A-700	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	-	2/20/19	12 pcs	0 pcs	12 pcs	\$9.01/pcs	\$108.12

Line Item Note ** need asap **

2	188710	RBE703A95-0508-00-1	Quill -Issue P/O to GROUPE ALTECH: PO -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95- 0508-00 Rev 5C	Firmed	-	2/20/19	11 pcs	0 pcs	11 pcs	\$8.26/pcs	\$90.86
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Line Item Note ** need asap **



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PURCHASE ORDER PO042622



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	176634	RBT400314-7	Clamp -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	2/26/19	7 pcs	0 pcs	7 pcs	\$8.26/pcs	\$57.82
4	190681	647.4410	Rail Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 647.4400 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	2/20/19	16 pcs	0 pcs	16 pcs	\$14.06/pcs	\$224.96
Grand Total:											\$481.76



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917297

Date: 22-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: SWA10A-700A Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 24621	Rev: 4 PO: PO042622 Line: 1	
11 ea	Part: RBE703A95-0508-00-1 Quill Anodize per MIL-A-8625F, Type II, Class 2, Color, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24622	Rev: 5C PO: PO042622 Line: 2	DAS 68 9-89
7 ea	Part: RBT400314-7 Clamp Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 24630	Rev: PO: PO042622 Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/2/19</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			